# **Mobil**<sup>®</sup>

## Mobil Dynagear Series

Mobil Industrial , Central America

Multi-Season, Multipurpose Lubricants for Open Gears

## Product Description

The Mobil Dynagear Series of premium performance open gear lubricants is designed to provide outstanding protection of heavily loaded open gear sets expose wide range of operating conditions. The Mobil Dynagear Series is based on lithium thickener technology, carefully chosen high performance additives and high viz semi-synthetic base fluids. These components synergistically provide a lubricant film that firmly adheres to lubricated surfaces. All members of the Mobil Dynagear are formulated solvent free and provide excellent dispensability without the use of chlorinated or hydrocarbon solvents.

The Mobil Dynagear Series' solvent free technology can help to significantly reduce run-off that can occur during lubricant application. Reduced run-off can h establish a cohesive lubricating film quickly and enable optimization of the lubricant dispensing systems. A properly set-up dispensing system helps produce less while delivering the optimum lubricant film required to protect the gear set. The Mobil Dynagear Series can help reduce handling and waste disposal costs and the i of fugitive emissions on the environment associated with the use of hydrocarbon solvents.

The Mobil Dynagear Series does not contain carbon black or asphalt. Additionally, the Mobil Dynagear Series does not form hardened tar like materials in the gear root, does not flake off at low temperatures, can help keep spray injectors from plugging and has excellent low temperature pumpability. The Mobil Dynagear premium performance technology enables simpler and potentially less expensive clean-up of the gear teeth and guard, helping to reduce the amount of maintenan inspection work necessary on critical open gear systems.

## Features and Benefits

Mobil Dynagear 800 Extra, 600 SL, 2000 are leading members of the Mobil Industrial Lubricants offered greases. The Mobil Dynagear Series of products have specifically designed by ExxonMobil formulation technologists and are backed by our worldwide technical support staff.

The Mobil Dynagear Series was specifically formulated to meet the needs of heavily loaded gearsets commonly found in the mining industry that require exceptic /Anti-Wear performance and which would remain in place even in tough conditions of water spray, dust and dirt, and high and low temperatures. These greases of following features, advantages, and potential benefits:

Features	Advantages and Potential Benefits
Solvent free formulation	Higher lubricant flash points can help improve safety performance and reduce waste and assoc disposal costs
Asphalt free formulation	Helps maintain system cleanliness, clean spray nozzles, prevents root build up and prevent flaking.
Carbon Black Free formulation	Carbon black is not used in the formulation and thereby does not contribute to potential health e related to exposure to carbon black.
Excellent water resistance	"Stay in Place" performance and the ability to absorb moderate amounts of water with little change t lubricant film
Excellent anti-rust, corrosion control	Long life for protected parts helps reduce maintenance associated with damaged surfaces
Very good low temperature pumpability and mobility for use in centralized systems	Provides excellent low temperature pumpability and start-up performance, a key feature for re applications.
Powerful EP (extreme pressure) protection enhanced with solid lubricants	Helps protect mating surfaces against damaging wear in contact zones, helping to extended compo life and reduce unplanned maintenance and repairs

#### Applications

• The Mobil Dynagear Series of open gear lubricants are highly recommended for shovel dipper sticks and racks, swing gears (circle), propel system bushings, gears, sheave bearings and undercarriage lubrication points.

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- Mobil Dynagear 800 Extra and Mobil Dynagear 600 SL are recommended as all season multi-purpose greases and as low temperature open gear lubricants.
- Mobil Dynagear 2000 is specifically designed for use in applications operating at higher ambient temperatures and requiring greater film thickness.
- Mobil Dynagear 800 Extra meets the requirements of P&H SHOVELS 464 OGL for the lubrication of open gears.

• The Mobil Dynagear Series is recommended by ExxonMobil for use in mining, grinding, mill applications and other industrial applications, where the gre dispensed through central grease systems

• Mobil Dynagear 800 Extra is suitable for use as an all-season, multi-purpose grease for on-board systems on heavy duty equipment where NLGI 00 grade g are recommended.

To help you select the correct grade of Mobil Dynagear for your equipment and operation, please contact your Sales Representative, or the ExxonMobil Technica Desk at 800 268 3183.

#### Specifications and Approvals

This product meets or exceeds the requirements of:	DYNAGEAR 800 EXTRA
P&H Shovels 464 OGL	x

#### **Properties and Specifications**

Property	DYNAGEAR 2000	DYNAGEAR 600 SL	DYNAGEAR 800 EXTRA
Grade	NLGI 00.5	NLGI 0.5	NLGI 00.5
Dropping Point, °C, ASTM D2265	193	198	175
Thickener, wt%, AMS 1699	>2.0	>2.0	>2.0
Penetration, 60X, 0.1 mm, ASTM D217	380	335	400
Viscosity @ 40 C, Base Oil, mm2/s, ASTM D445	2000	620	680
Viscosity @ 100 C, Base Oil, mm2/s, ASTM D445	120	60	60
Flash Point, Base Oil, °C, ASTM D92	243	204	158
Four-Ball Extreme Pressure Test, Load Wear Index, kgf, ASTM D2596	145	145	145
Four-Ball Extreme Pressure Test, Weld Load, kgf, ASTM D2596	800	800	800
Four-Ball Wear Test, Scar Diameter, mm, ASTM D2266	0.5	0.6	0.55
Timken OK Load, lb, ASTM D2509	25	25	45
Rust Protection, Rating, ASTM D1743	PASS	PASS	PASS
Copper Strip Corrosion, 24 h, 100 C, Rating, ASTM D4048	1B	1B	1B
Pumpability, Lincoln Ventometer @ -20C, psi, PQP 3.48	117 @ -20°C		
Pumpability, Lincoln Ventometer @ -35C, psi, PQP 3.48		183 @ -35°C	
Pumpability, Lincoln Ventometer @ -40C, psi, PQP 3.48			200 @ -40°C
Viscosity, Apparent @ 20 s-1, -15 C, P, ASTM D1092	9000 @ -15°C		
Viscosity, Apparent @ 20 s-1, -30 C, P, ASTM D1092		10,000 @ -30°C	
Viscosity, Apparent @ 20 s-1, -40 C, P, ASTM D1092		38,000 @ -40°C	10,000 @ -40°C

Property	DYNAGEAR 2000	DYNAGEAR 600 SL	DYNAGEAR 800 EXTRA
Viscosity, Apparent @ 20 s-1, 0 C, P, ASTM D1092	2000 @ 0°C		

## Health and Safety

Health and Safety recommendations for this product can be found on the Material Safety Data Sheet (MSDS) @ http://www.msds.exxonmobil.com/psims/psims.as

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Typical Properties are typical of those obtained with normal production tolerance and do not constitute a specification. Variations that do not affect pro performance are to be expected during normal manufacture and at different blending locations. The information contained herein is subject to change without nc All products may not be available locally. For more information, contact your local ExxonMobil contact or visit www.exxonmobil.com

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