# Mobilcut 230

Mobil Industrial , Lithuania

Aqueous Metal Working Fluid

## Product Description

Mobilcut is the trademark for Mobil Industrial lubricants line of high performance water miscible metal removal fluids. Formulated with leading edge base oils, additives, and emulsifiers, the Mobilcut series of non-chlorinated products provides dependable performance in a wide array of metal removal processes. The products are designed to work in a variety of hard and soft water qualities and offer low foam potential and long-term corrosion protection for machine and components. Low maintenance and inherently stable, Mobilcut products are designed for the modern machine shop where long service life, excellent machining performance and health and environmental concerns are important factors for increased productivity. These products are supplied in concentrated form and require mixing with water at the point of use. All Mobilcut products are free of formaldehyde release agents (FAD).

Mobilcut 230 is a high performance semi-synthetic fluid that readily emulsifies in water to form a stable micro-emulsion. The product is designed for a wide range of water qualities and is resistant to foaming, even in high pressure systems. Mobilcut 230 is suitable for a range of applications on both ferrous and non ferrous alloys making it an ideal choice when consolidating metal working fluids. The product offers extended coolant life relative to conventional soluble oils when properly maintained while maintaining a high degree of machining performance.

## Features and Benefits

The Mobilcut series of products are designed to help increase the productivity of modern machine shops by providing high performance features

| Features | Advantages and Potential Benefits |
|---|---|
| Form stable emulsions and solutions | Ease of use and maintenance |
| Long term inherent stability | Increases batch life and reduces unpleasant odors |
| Low foaming potential | Improved performance even in high pressure systems |
| Resists formation of sticky residues | Improves machine cleanliness |
| High degree of corrosion protection | Reduces machine maintenance and rework of materials |
| Good separability from fines | Improves filterability and surface finish |
| Wide Range of applicability | Potential to consolidate products and reduce inventories |
| Compatible with high performance Mobil Vactra Oil No slideway lubricants | Easy separation and removal of tramp oil |
| Neutral Odor | Enhances the workplace environment |

## Applications

Mobilcut 230: High performance, semi synthetic cutting fluid (mineral oil content is 40%), primarily recommended for machining steels, easier to machine stainless steels, and cast iron in milling, tuning, sawing, boring, drilling and reaming.

Mobilcut 230 is suitable for mixed with water of hardness up to 60 °dH or less, but optimum range is 10-25 °dH.

**Recommended concentrations for typical operations**

Low alloy steels - milling, turning: 5-10%

Carbon alloy steels, difficult machining: 5-10%

Aluminum, Aluminium machining: 5-10%

Cylindrical & surface grinding: 5-8%

## Properties and Specifications

| Property | |
|---|---|
| Kinematic Viscosity 20 C, mm2/s, ISO 3104 | 130 |
| Density 15 C, kg/m3, EN ISO 12185 | 987 |
| pH, 5% in 15 deg dH Water, DIN 51369 | 9 |
| Appearance, AA.Lab.101 | Amber Liquid |
| Appearance, 5% in 15 deg dH Water, Visual, AA.Lab.101 | Translucent, No Precipitation |

## Health and safety

Health and Safety recommendations for this product can be found on the Material Safety Data Sheet (MSDS) @ http://www.msds.exxonmobil.com/psims/psims.aspx

All trademarks used herein are trademarks or registered trademarks of Exxon Mobil Corporation or one of its subsidiaries unless indicated otherwise.

07-2020

.

Typical Properties are typical of those obtained with normal production tolerance and do not constitute a specification. Variations that do not affect product performance are to be expected during normal manufacture and at different blending locations. The information contained herein is subject to change without notice. All products may not be available locally. For more information, contact your local ExxonMobil contact or visit www.exxonmobil.com

ExxonMobil is comprised of numerous affiliates and subsidiaries, many with names that include Esso, Mobil, or ExxonMobil. Nothing in this document is intended to override or supersede the corporate separateness of local entities. Responsibility for local action and accountability remains with the local ExxonMobil-affiliate entities.

ExxonMobil

Exxon Mobil Esso XTO

© Copyright 2003-2024 Exxon Mobil Corporation. All Rights Reserved